



Sample Box Assembly Instructions

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BEFORE ASSEMBLY

Before you begin assembly, read these instructions completely and locate all parts listed in the "Bill of Material" section. Separate these parts into groups (i.e. Doors with Doors, Sides with Sides, Confirmat's with Confirmat's etc.) This will insure an efficient and easily assembled product.

TOOLS REQUIRED

Tools required for this assembly are simply a Variable Speed/Reversing Drill with a POZI Bit (or #3 Phillips Bit.), a regular Phillips Head Screwdriver and a Utility Knife or Scissors (to open/remove shrink wrap etc.)

USING CONFIRMAT SCREWS

A note on using the Confirmat Screws supplied with this cabinet. These are the screws we utilize for all of our cabinet "Box" assembly. These screws are designed for this specific application and also provide the ability to countersink without having to pre-countersink the holes prior to assembly. Additionally when screwing these into the cabinet component(s) make sure that the screw head is flush with or just below the surface upon completion of this process. The special "Nibs" on the screw head sides provide and create the counter bore to make the screw head flush with the surface.

BILL OF MATERIAL LISTING

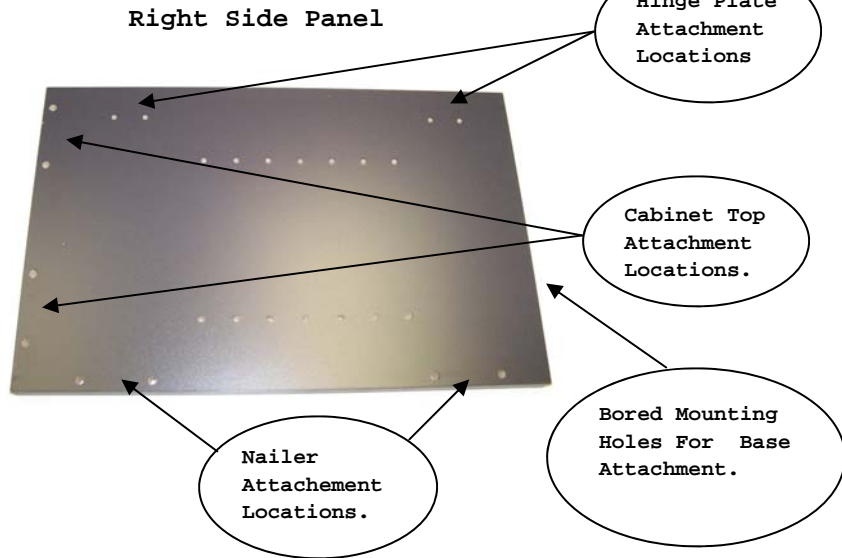
Part Description		Qty.	Part Description		Qty.	Part Description		Qty.
	Confirmat Screws	22		6x5/8 Foot Screw	16		Hinge Plates	4
	Hinges	12		Foot Dowel Base	4		Adjustable Foot	4
	Handles W-Screws	6		Left / Right Walls	1 Ea.		Bottom (Note Foot Location)	1
	Top	1		Upper/Lower Nailers	1 Ea.		Door(s) Various Finish	6
	1/4" Floor Samples	15		1" Floor Samples	22		Fast Caps	16

RIGHT/LEFT PANEL ASSEMBLY NOTES

Shown here is a view of the Right Side Cabinet Panel with assembly and mounting locations noted.

Please Note the Bottom is attached via the Bored Holes located on the bottom of each side panel.

The left side panel is a mirrored image of this right side.



ASSEMBLING THE CABINET BOX

STEP ONE



Locate the (2)two Cabinet Sides and the (4)four Hinge Plates. Mount the Hinge Plates to the Cabinet Sides into the pre-drilled Hinge Plate Attachment Locations.

Be certain that the ARROW on the Hinge Plate is pointing towards the edge of the Cabinet Sides. (Note Fig. HP1)



FIG. HP1

STEP TWO



Locate the Top and the Confirmat Screws and align the Top with Right Cabinet Side (as shown) positioning one screw to insure correct alignment. (Make certain the Hinge Plates are pointing up towards you) Next hand thread this screw into the Top. Next add the additional (3)three Confirmat Screws tightening them by hand as well.

Next, supporting the Right Side and the Top (as shown) tighten the Confirmat Screws flush to the side of the cabinet. (See Fig. SC1)



FIG. SC1

Perform this same process to assemble the Left Cabinet Side Panel to the TOP.

STEP THREE



Next assemble the Bottom to the Cabinet Sides using the Confirmat Screws making sure that the Hinge Plates are facing up toward you and the Grooves in the Bottom are also open on the edge facing you. (This is the finished front of the cabinet).

Assemble the Bottom to the Sides using the same steps from STEP TWO. The only difference is you are assembling from the bottom into the pre-drilled holes instead of through the side.

STEP FOUR



Next assemble the Upper and Lower Nailers to the Cabinet Sides using the Confirmat Screws.

Place the Lower Nailer flush to the bottom to make sure you have the holes aligned correctly (as shown). If they do not align correctly, turn the Nailer around and they will then line up.

Next hand tighten the Confirmat Screws through the Sides and into the Nailer. Perform this process for the Top Nailer Next.

Now tighten all the Confirmat Screws flush to the Cabinet Sides.

Flip the cabinet over and perform this operation for the other side.

STEP FIVE



Next locate the (4)four Foot Dowel Bases, the (16)sixteen 6x5/8 Foot Screws and the (4) Adjustable Feet.

With the Cabinet Box sitting on it's Top insert the Foot Dowel Bases into the Pre-Drilled holes on the Bottom of the Cabinet.

Next, using the 6x5/8 Foot Screws, assemble the Dowel Bases to the Bottom of the Cabinet. These Screws are self-tapping and do not require a pre-drilled hole.

When all Dowel Bases have been assembled to the Bottom, attach the Adjustable Feet to the Dowel Bases as shown. The Cabinet Box is now assembled.

ASSEMBLING THE CABINET DOORS



Locate the (12)twelve Hinges and the (6)six Cabinet Doors. The Hinges have a Top Flap that conceals the mounting holes and also is used to secure the Hinge to the Door.

With the Top Flap open, position the Hinge into the pre-drilled holes. Press it in firmly until it bottoms out on the Door.

Next press down the Top Flap on the Hinge and this will lock it into place.

Perform this process for all of the Hinges and Doors.



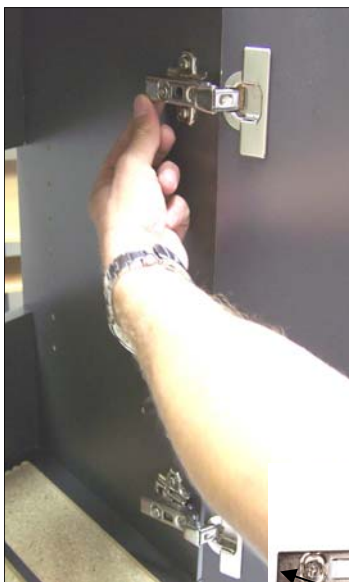
Locate all of the Handles and open the packet of Handle Screws provided with the Handles.

Next insert one screw through the back of the Door and thread it into one side of the Handle.

Next perform this operation for the other side of the Handle.

Tighten the Handle to the Door.

Perform this process for all of the Doors.

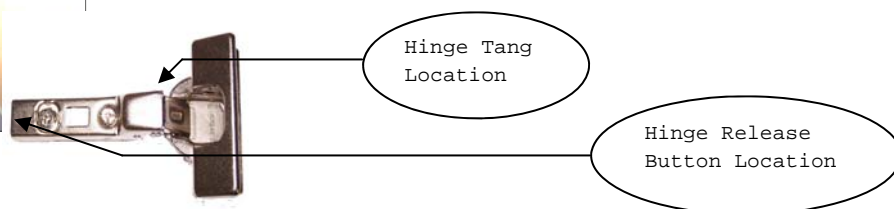


Next install the Door(s) to the Cabinet Box.

The Hinges have two tangs located directly behind the cup area that insert into the Hinge Plate. Insert these into the Hinge Plate and press on the back of the Hinge (as shown) and the Hinge will then snap into place on the Hinge Plate.

Perform this same operation for the other Hinge and the other Door.

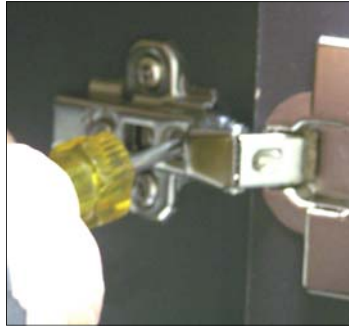
To remove the Hinge, simply press on the button located on the end of the Hinge to release it from the Hinge Plate.



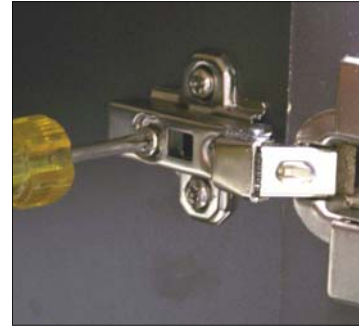
ADJUSTING THE DOORS/HINGES



The Door(s) can be adjusted up or down by loosening up the Hinge Plate Screws and moving these up or down as needed.



The Door(s) can be adjusted left or right from the face of the cabinet by adjusting the screw shown in the photo above. This can assist in the adjustment of the gap between the doors.



The Door(s) can be adjusted in or out from the face of the Cabinet Box by adjusting the screw shown in the photo above.

The Sales Sample Cabinet is now completely assembled with the exception of placing the Fast Caps over the exposed Conformat Screw Heads.

Simply peel these from the film and apply them directly over the Screw Head.

You are now ready to insert the Sample Doors in the (4)four centered mitered slots.

The Floor Samples 1/4" and 1" are installed in the outside mitered slots. The 1/4" inserts into the Left Side and the 1" inserts into the Right Side.

