

Pantry Assembly Instructions

Versatile Building Products, Inc. 800-535-3325

20420 S. Susana Rd. Carson, CA. 90810

www.garagecoatings.com



BEFORE ASSEMBLY

Before you begin assembly, read these instructions completely and locate all parts listed in the "Bill of Material" section. Separate these parts into groups (i.e. Doors with Doors, Sides with Sides, Confirmat's with Confirmat's etc.) This will insure an efficient and easily assembled product.

These instructions are for our Single and Double Door Pantries. The example used in this Assembly Instruction is a Single Door Cabinet. The only difference between this and our Double Door Cabinet(s) is that the Double Door Cabinets are wider and have two doors. The Single Door Cabinet Door can be hung as a Left or Right opening Door depending upon your preference or what is required by your installation.

TOOLS REQUIRED

Tools required for this assembly are simply a Variable Speed/Reversing Drill with a POZI Bit (or #3 Phillips Bit.), a regular Phillips Head Screwdriver and a Utility Knife or Scissors (to open/remove shrink wrap etc.) It is also suggested that a piece of carpeting or some protective material be used to protect the cabinet(s) during the assembly process. Most of the assembly will be done with the cabinet(s) laying on the ground. Note picture below.



USING CONFIRMAT SCREWS

A note on using the Confirmat Screws supplied with this cabinet. These are the screws we utilize for all of our cabinet "Box" assembly. These screws are designed for this specific application and also provide the ability to countersink without having to pre-countersink the holes prior to assembly. Additionally when screwing these into the cabinet component(s) make sure that the screw head is flush with or just below the surface upon completion of this process. The special "Nibs" on the screw head sides provide and create the counter bore to make the screw head flush with the surface.



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BILL OF MATERIAL LISTING

Part Description	24" Qty.	36" Qty.	48" Qty.	Part Description	24" Qty.	36" Qty.	48" Qty.
 Confirmat Screws	35	35	37	 Fast Caps	13	13	13
 Adj. Shelf Pins	12	12	12	 Left & Right Sides	lea.	lea.	lea.
 Handles	1	2	2	 Top	1	1	1
 Handle Screws	2	4	4	 Bottom	1	1	1
 Hinge Plates	4	8	8	 Upper Nailer	1	1	1
 Hinges	4	8	8	 Extra Nailer	2	2	2
 Optional 6x5/8 Foot Screws	8	8	8	 Lower Nailer	1	1	1
 Optional Foot Dowel	2	2	2	 Adj. Shelves	3	3	3
 Optional Adj. Foot	2	2	2	 Door(s)	1	2	2
 Optional Shelf Stiffener	0	3	3				

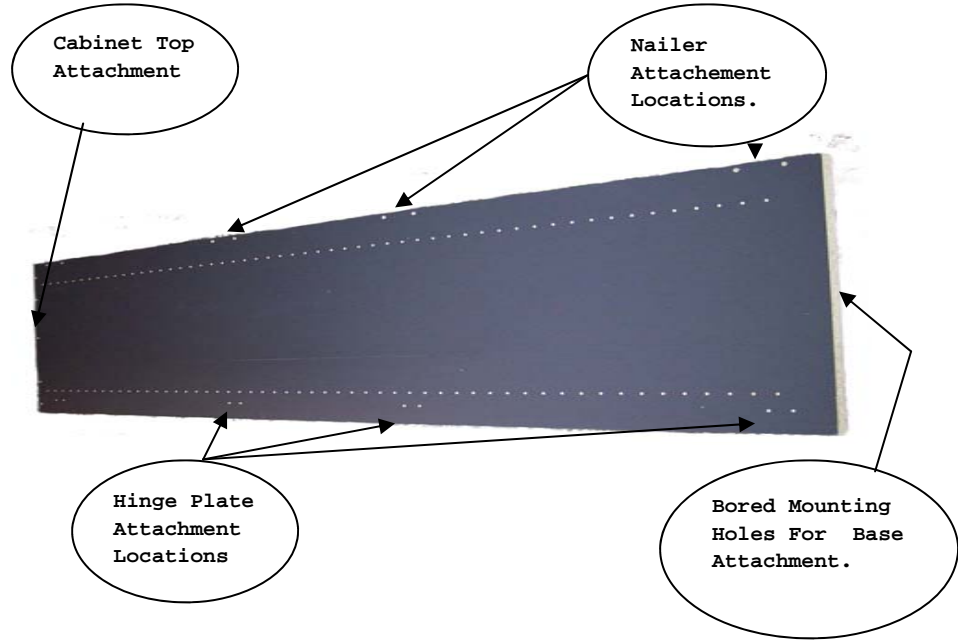
The optional feet are only included when ordered along with the Pantry as well as the Shelf Stiffeners. The Foot/Leg Assembly components and the Stiffeners can be ordered at any time if overlooked while ordering the Pantry. The Shelf Stiffeners allow for additional weight capacity of the shelves. They simply slide over the front or rear face of the shelf.

RIGHT / LEFT PANEL ASSEMBLY NOTES

Shown here is a view of the Left Side Cabinet Panel with assembly and mounting locations noted.

Please Note the Bottom is attached via the Bored Holes located on the bottom of each side panel.

The Right side panel is a mirrored image of this left side.



ASSEMBLING THE CABINET BOX

STEP ONE



Locate the (2)two Cabinet Sides and the (4) four or (8)eight Hinge Plates (Depending on your Pantry Size). Mount the Hinge Plates to the Cabinet Sides into the pre-drilled Hinge Plate Attachment Locations.

Be certain that the ARROW on the Hinge Plate is pointing towards the edge of the Cabinet Sides that are finished. (Note Fig. HP1)



FIG. HP1

STEP TWO

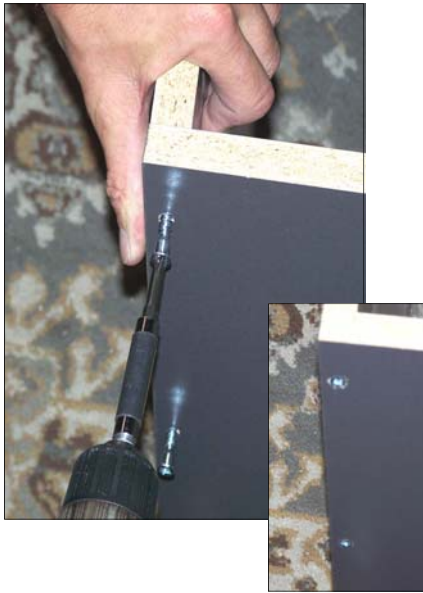


Locate the Top, Bottom and the Confirmat Screws. Next, lay the sides so that the front of the cabinet is facing down. Align the Top with one side so that the screw holes line up. Next hand thread a couple of screws into the Top. Perform the same process for the other side to the top.

Next attach the bottom to the sides in the same manner

Note pictures to the left showing this process with the face of the cabinet facing down.

STEP THREE



Next tighten all of the Confirmat Screws into the cabinet starting with the Top, then the Bottom.

Be certain that the head of the Confirmat Screw is flush or just below the surface of the cabinet side(s)/bottom.

STEP FOUR



Next assemble the Nailers to the Cabinet Sides using the Confirmat Screws. There are 2-Extra Nailers that are used between the top and the bottom of the Cabinet. A Lower Nailer that has holes in the bottom and the sides to attach to the base and side of the cabinet. A Upper Nailer that goes at the top of the cabinet.

Place the Nailers(as shown). If the holes do not align correctly, turn the Nailer around and they will then line up. (See inset photo)

Next hand tighten the Confirmat Screws through the Sides and into the Nailers. Perform this process for the all the Nailers plus the screws through the bottom into the Lower Nailer. (See picture below).

Now tighten all the Confirmat Screws flush to the Cabinet Sides and the Bottom to the Lower Nailer.

Lower Nailer Assembly



STEP FIVE

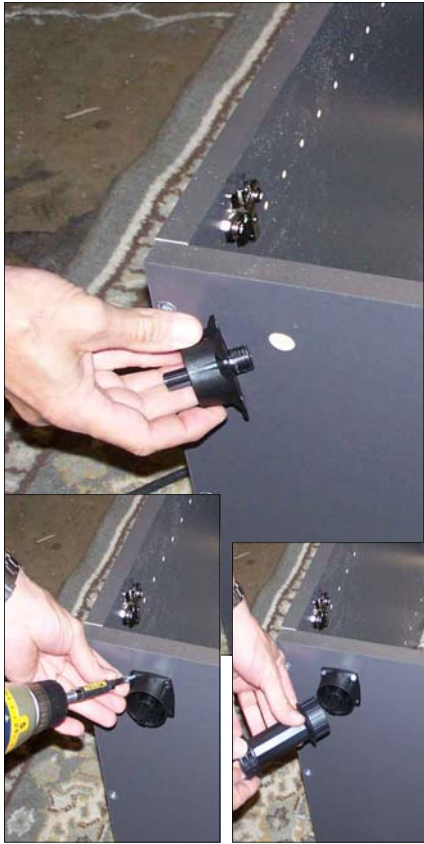
Installing the Foot Option

Next locate the (2)two Foot Dowel Bases, the (8) eight 6x5/8 Foot Screws and the (2) Adjustable Feet.

With the Cabinet Box flipped over and sitting on it's back insert the Foot Dowel Bases into the Pre-Drilled holes on the Bottom of the Cabinet.

Next, using the 6x5/8 Foot Screws, assemble the Dowel Bases to the Bottom of the Cabinet. These Screws are self-tapping and do not require a pre-drilled hole.

When all Dowel Bases have been assembled to the Bottom, attach the Adjustable Feet to the Dowel Bases as shown.



ASSEMBLING THE CABINET DOOR(S)

Locate the (4)four or (8)eight Hinges and the Cabinet Door(s). The Hinges have a Top Flap that conceals the mounting holes and also is used to secure the Hinge to the Door.

With the Top Flap open, position the Hinge into the pre-drilled holes. Press it in firmly until it bottoms out on the Door.

Next press down the Top Flap on the Hinge and this will lock it into place.

Perform this process for all of the Hinges





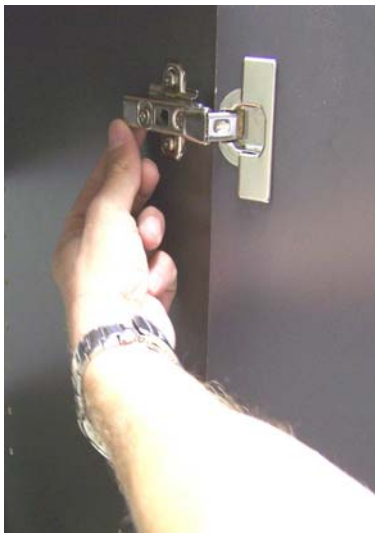
Locate all of the Handles and open the packet of Handle Screws provided with the Handles.

Next insert one screw through the back of the Door and thread it into one side of the Handle.

Next perform this operation for the other side of the Handle.

Tighten the Handle to the Door.

Perform this process for all of the Doors.

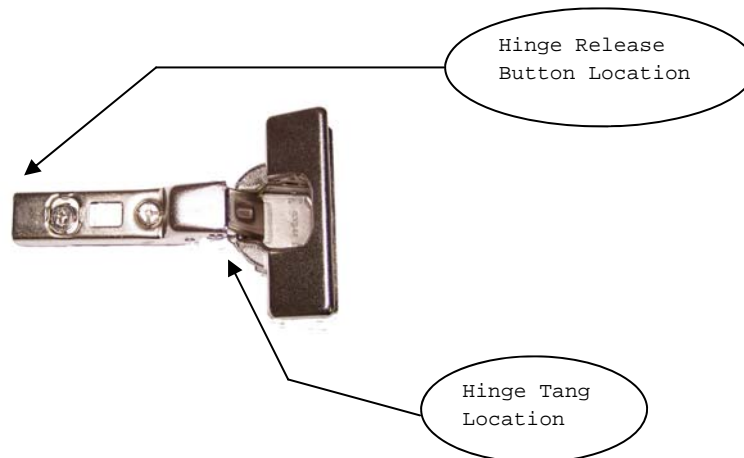


Next you may wish install the Door(s) to the Cabinet Box or wait until you have installed the cabinet boxe(s). In either case you can refer back to this section.

The Hinges have two tangs located directly behind the cup area that insert into the Hinge Plate. Insert these into the Hinge Plate and press on the back of the Hinge (as shown) and the Hinge will then snap into place on the Hinge Plate.

Perform this same operation for the other Hinges and the other Door.

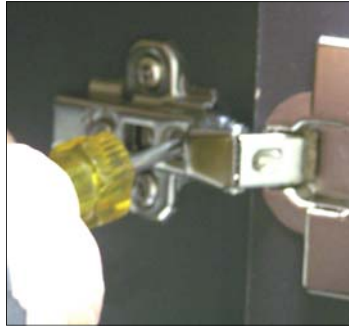
To remove the Hinge, simply press on the button located on the end of the Hinge to release it from the Hinge Plate.



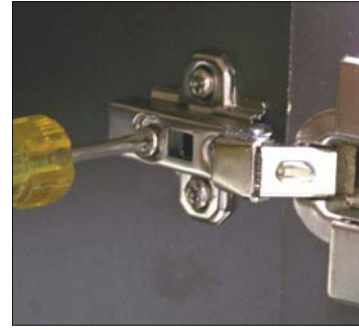
ADJUSTING THE DOOR(S) / HINGES



The Door(s) can be adjusted up or down by loosening up the Hinge Plate Screws and moving these up or down as needed.



The Door(s) can be adjusted left or right from the face of the cabinet by adjusting the screw shown in the photo above. This can assist in the adjustment of the gap between the doors.



The Door(s) can be adjusted in or out from the face of the Cabinet Box by adjusting the screw shown in the photo above.

Assembly of your Pantry is now complete and ready for installation. The Installation Guide can also be found on our web-site as well as our other Assembly Guides for our Cabinets.

